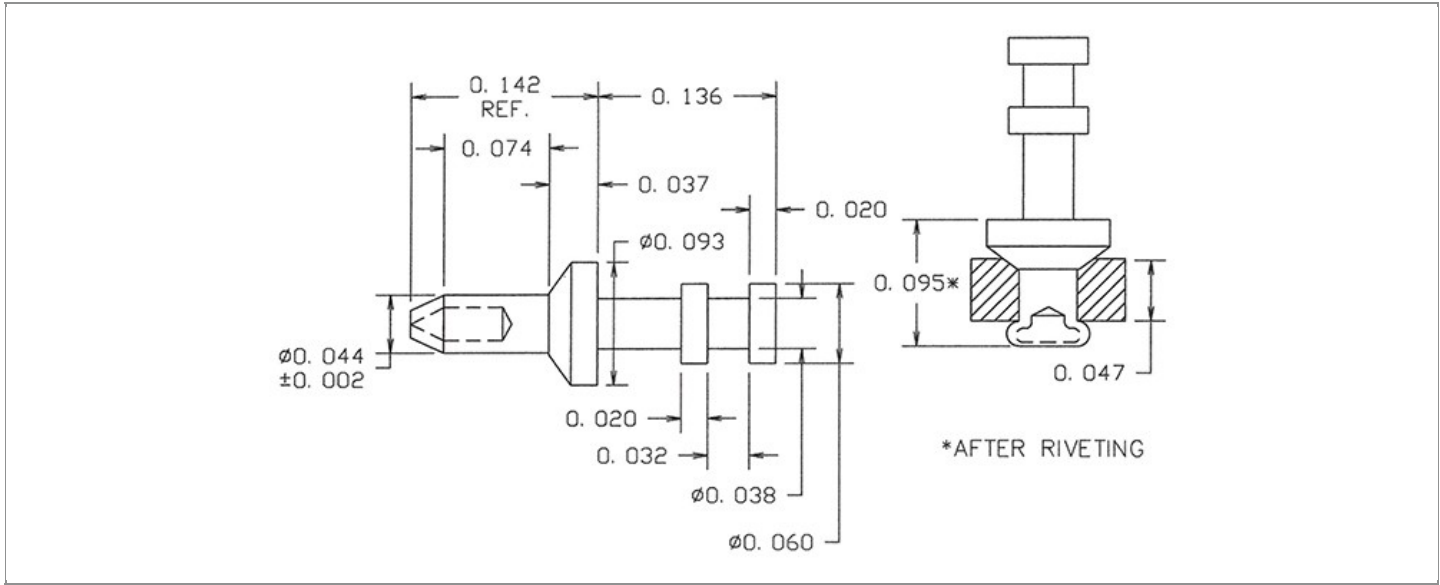


DRAWING NUMBER:	09-7177-1B-XX
PRODUCT GROUP:	TERMINALS
SUB-GROUP:	COMMERCIAL NON-INSULATED TERMINALS
DESCRIPTION:	NON-INSULATED DOUBLE TURRET TERMINAL



BOARD / PANEL MOUNTING METHOD	MOUNTING HOLE SIZE	DRILL SIZE	FEED THRU COMBINATION
RIVET MOUNT	0.047" ± 0.002	3/64"	N/A

PART NO. STRUCTURE:

09-7177	-	1B	-	XX
PART SERIES		DIMENSION		FINISH

MATERIAL OPTIONS:

09-7177-1B-XX

COMPONENT	MATERIAL	MATERIAL AND SPECIFICATION
TERMINAL	BRASS	BRASS PER ASTM B453, ALLOY C35300, 1/2 HARD

DIMENSION OPTIONS:

09-7177-1B-XX

DIMENSION	A	D	PIN DIAMETER	OVERALL LENGTH	SHANK LENGTH (L)	BOARD/PANEL THICKNESS
1B	N/A	N/A	N/A	0.278" REF.	0.074"	3/64"

FINISH - PLATING OPTIONS:

09-7177-1B-**XX**

FINISH CODE	COMPONENT	FINISH	FINISH AND SPECIFICATION
01	TERMINAL	SILVER	0.000300"MIN. SILVER PER ASTM B700, TYPE 2, GRADE D WITH A NON-CHROMATE PRESERVATIVE TREATMENT
03	TERMINAL	GOLD	0.000010"MIN. GOLD PER ASTM B488, TYPE II, CODE C OVER 0.000050"MIN. NICKEL PER SAE-AMS-QQ-N-290
035	TERMINAL	GOLD	0.000050"MIN. GOLD PER ASTM B488, TYPE II, CODE C OVER 0.000050"MIN. NICKEL PER SAE-AMS-QQ-N-290
04	TERMINAL	ELECTRO-TIN	0.000300"MIN. ELECTRO-TIN PER ASTM B545 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418
044	TERMINAL	BRIGHT ELECTRO-TIN	0.000300"MIN. BRIGHT ELECTRO-TIN PER ASTM B545 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418
05	TERMINAL	ELECTRO-SOLDER	0.000300"MIN. ELECTRO-SOLDER PER SAE-AMS-P-81728 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418
088	TERMINAL	BRIGHT TIN-LEAD	0.000300"MIN. BRIGHT TIN-LEAD (Sn93%-Pb7%) PER ASTM B545 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418

TOLERANCES:*

DECIMAL	FRACTIONAL	ANGULAR	DRAWING ORIGATION DATE	LAST MODIFICATION DATE
± 0.005	± 1/64	± 5 °	9/18/2000	3/1/2017

*All dimensions are in inches.

RoHS COMPLIANCE:

09-7177-1B-XX

PART NUMBER	RoHS COMPLIANT
09-7177-1B-01	YES
09-7177-1B-03	YES
09-7177-1B-035	YES
09-7177-1B-04	YES
09-7177-1B-044	YES
09-7177-1B-05	NO
09-7177-1B-088	NO

TOOLING:

INSTALLATION TOOL: ARBOR PRESS	INSTALLATION TOOL: ANVIL (ARBOR PRESS OPERATED)	INSTALLATION TOOL: PRESS-FIT / ROLL SWAGE / RIVET PUNCH (ARBOR PRESS OPERATED)	INSTALLATION TOOL: FLARE SWAGE PUNCH (ARBOR PRESS OPERATED)
TM1	TA94-60-10	TPR200-0	N/A

NOTES:

DATASHEET NOTES

HOLLOW POINT PIN

Continued on next page...

NOTES CONTINUED:

INSTRUCTION NOTES

SEE GENERAL RIVETING INSTALLATION INSTRUCTION ON CONCORD ELECTRONICS' WEBSITE WWW.CONCORD-ELECTRONICS.COM.