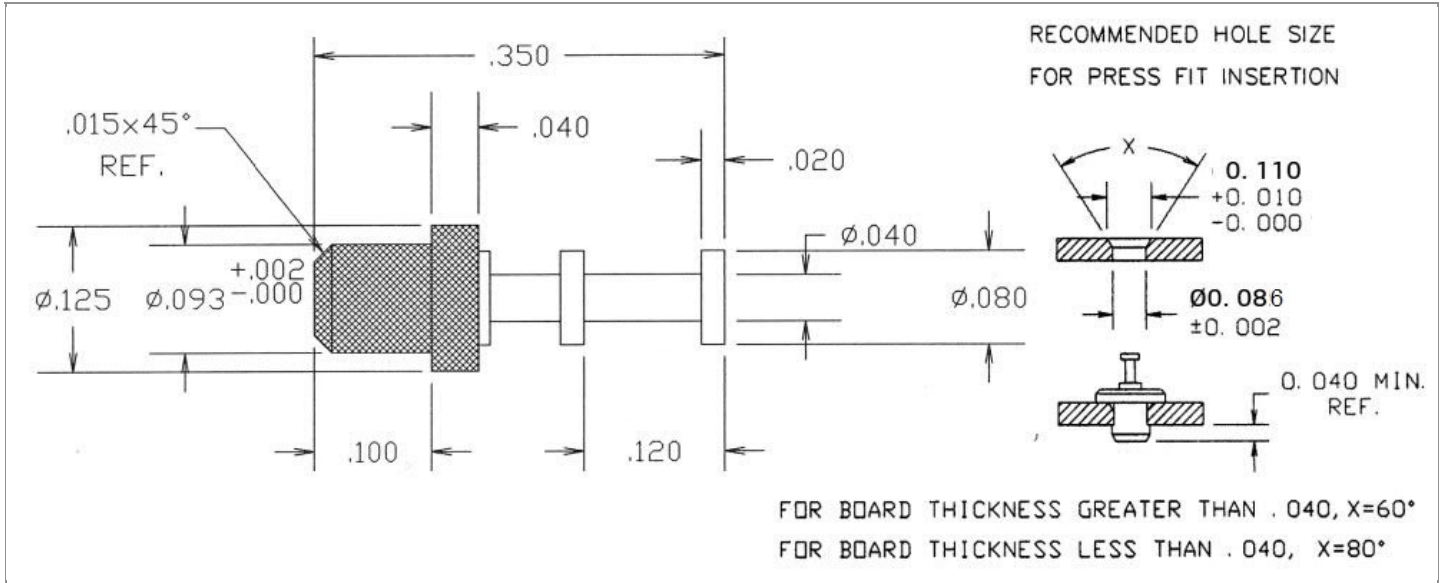


<b>DRAWING NUMBER:</b>	<b>1102-03M-XXXXZ</b>
<b>PRODUCT GROUP:</b>	TERMINALS
<b>SUB-GROUP:</b>	MILITARY INSULATED TERMINALS
<b>DESCRIPTION:</b>	PTFE INSULATED DOUBLE TURRET TERMINAL



PIN DIAMETER	OVERALL LENGTH	MOUNTING ORIENTATION	BOARD / PANEL MOUNTING METHOD
N/A	0.350"	VERTICAL	PRESS FIT
BOARD / PANEL THICKNESS	MOUNTING HOLE SIZE	DRILL SIZE	FEED THRU COMBINATION
UP TO 1/16"	0.086" ± 0.002	#44	N/A

**PART NO. STRUCTURE:\***

<b>1102</b>	-	<b>03M</b>	-	<b>XX</b>	<b>XX</b>
PART SERIES		DIMENSION		FINISH	INSULATION COLOR

\*If applicable, "Z" at the end of a PART NO. STRUCTURE indicates TERMINAL MATERIAL TYPE.

**MATERIAL OPTIONS:**

**1102-03M-XXXXZ**

COMPONENT	MATERIAL	MATERIAL AND SPECIFICATION
TERMINAL	PHOSPHOR BRONZE	PHOSPHOR BRONZE PER ASTM B139, ALLOY C54400
BASE/METAL SLEEVE	N/A	N/A
INSULATION*	PTFE	PTFE PER ASTM D1710
NUT	N/A	N/A
WASHER	N/A	N/A

\*For Insulation color, please see INSULATION COLOR OPTIONS on Page 2

FINISH - PLATING OPTIONS:

1102-03M-XX~~XX~~Z

FINISH CODE	COMPONENT	FINISH	FINISH AND SPECIFICATION
05	TERMINAL	ELECTRO-SOLDER	0.000300"MIN. ELECTRO-SOLDER PER SAE-AMS-P-81728 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418
	BASE/METAL SLEEVE	N/A	N/A
	NUT	N/A	N/A
	WASHER	N/A	N/A
088	TERMINAL	BRIGHT TIN-LEAD	0.000300"MIN. BRIGHT TIN-LEAD (Sn93%-Pb7%) PER ASTM B545 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418
	BASE/METAL SLEEVE	N/A	N/A
	NUT	N/A	N/A
	WASHER	N/A	N/A
095	TERMINAL	HOT SOLDER DIP	0.000100"MIN. HOT SOLDER DIP USING Sn60 PER IPC-J-STD-006 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418
	BASE/METAL SLEEVE	N/A	N/A
	NUT	N/A	N/A
	WASHER	N/A	N/A

INSULATION COLOR OPTIONS:

1102-03M-XX~~XX~~Z

INSULATION COLOR	BLACK	BLUE	BROWN	GRAY	GREEN	ORANGE	RED	VIOLET	WHITE	YELLOW
COLOR CODE NO.	10	16	11	18	15	13	12	17	19	14

TOLERANCES:\*

DECIMAL	FRACTIONAL	ANGULAR	DRAWING ORIGINATION DATE	LAST MODIFICATION DATE
± 0.015	N/A	± 3 °	9/29/1995	3/1/2017

\*All dimensions are in inches.

RoHS COMPLIANCE:

1102-03M-05XXZ

PART NUMBER	RoHS COMPLIANT
1102-03M-0510Z	NO
1102-03M-0511Z	NO
1102-03M-0512Z	NO
1102-03M-0513Z	NO
1102-03M-0514Z	NO
1102-03M-0515Z	NO
1102-03M-0516Z	NO
1102-03M-0517Z	NO
1102-03M-0518Z	NO
1102-03M-0519Z	NO

1102-03M-088XXZ

PART NUMBER	RoHS COMPLIANT
1102-03M-08810Z	NO
1102-03M-08811Z	NO
1102-03M-08812Z	NO
1102-03M-08813Z	NO
1102-03M-08814Z	NO
1102-03M-08815Z	NO
1102-03M-08816Z	NO
1102-03M-08817Z	NO
1102-03M-08818Z	NO
1102-03M-08819Z	NO

1102-03M-095XXZ

PART NUMBER	RoHS COMPLIANT
1102-03M-09510Z	NO
1102-03M-09511Z	NO
1102-03M-09512Z	NO
1102-03M-09513Z	NO
1102-03M-09514Z	NO
1102-03M-09515Z	NO
1102-03M-09516Z	NO
1102-03M-09517Z	NO
1102-03M-09518Z	NO
1102-03M-09519Z	NO

MILITARY REFERENCE SPECIFICATIONS:

1102-03M-05XXZ

PART NUMBER	MIL SPECIFICATION	MIL PART NUMBER	COMMERCIAL ITEM DESCRIPTION (CID) SPECIFICATION	CID PART NUMBER
1102-03M-0510Z	MIL-T-55155/07	M55155/070B03 (SE070B03Z)	A-A-59126/07	AA59126/070B03
1102-03M-0511Z	MIL-T-55155/07	M55155/071B03 (SE071B03Z)	A-A-59126/07	AA59126/071B03
1102-03M-0512Z	MIL-T-55155/07	M55155/072B03 (SE072B03Z)	A-A-59126/07	AA59126/072B03
1102-03M-0513Z	MIL-T-55155/07	M55155/073B03 (SE073B03Z)	A-A-59126/07	AA59126/073B03
1102-03M-0514Z	MIL-T-55155/07	M55155/074B03 (SE074B03Z)	A-A-59126/07	AA59126/074B03
1102-03M-0515Z	MIL-T-55155/07	M55155/075B03 (SE075B03Z)	A-A-59126/07	AA59126/075B03
1102-03M-0516Z	MIL-T-55155/07	M55155/076B03 (SE076B03Z)	A-A-59126/07	AA59126/076B03
1102-03M-0517Z	MIL-T-55155/07	M55155/077B03 (SE077B03Z)	A-A-59126/07	AA59126/077B03
1102-03M-0518Z	MIL-T-55155/07	M55155/078B03 (SE078B03Z)	A-A-59126/07	AA59126/078B03
1102-03M-0519Z	MIL-T-55155/07	M55155/079B03 (SE079B03Z)	A-A-59126/07	AA59126/079B03

1102-03M-088XXZ

PART NUMBER	MIL SPECIFICATION	MIL PART NUMBER	COMMERCIAL ITEM DESCRIPTION (CID) SPECIFICATION	CID PART NUMBER
1102-03M-08810Z	MIL-T-55155/07	M55155/070D03	A-A-59126/07	AA59126/070D03
1102-03M-08811Z	MIL-T-55155/07	M55155/071D03	A-A-59126/07	AA59126/071D03
1102-03M-08812Z	MIL-T-55155/07	M55155/072D03	A-A-59126/07	AA59126/072D03
1102-03M-08813Z	MIL-T-55155/07	M55155/073D03	A-A-59126/07	AA59126/073D03
1102-03M-08814Z	MIL-T-55155/07	M55155/074D03	A-A-59126/07	AA59126/074D03

Continued on next page...

MILITARY REFERENCE SPECIFICATIONS CONTINUED:

1102-03M-088XXZ

PART NUMBER	MIL SPECIFICATION	MIL PART NUMBER	COMMERCIAL ITEM DESCRIPTION (CID) SPECIFICATION	CID PART NUMBER
1102-03M-08815Z	MIL-T-55155/07	M55155/075D03	A-A-59126/07	AA59126/075D03
1102-03M-08816Z	MIL-T-55155/07	M55155/076D03	A-A-59126/07	AA59126/076D03
1102-03M-08817Z	MIL-T-55155/07	M55155/077D03	A-A-59126/07	AA59126/077D03
1102-03M-08818Z	MIL-T-55155/07	M55155/078D03	A-A-59126/07	AA59126/078D03
1102-03M-08819Z	MIL-T-55155/07	M55155/079D03	A-A-59126/07	AA59126/079D03

1102-03M-095XXZ

PART NUMBER	MIL SPECIFICATION	MIL PART NUMBER	COMMERCIAL ITEM DESCRIPTION (CID) SPECIFICATION	CID PART NUMBER
1102-03M-09510Z	MIL-T-55155/07	M55155/070C03	A-A-59126/07	AA59126/070C03
1102-03M-09511Z	MIL-T-55155/07	M55155/071C03	A-A-59126/07	AA59126/071C03
1102-03M-09512Z	MIL-T-55155/07	M55155/072C03	A-A-59126/07	AA59126/072C03
1102-03M-09513Z	MIL-T-55155/07	M55155/073C03	A-A-59126/07	AA59126/073C03
1102-03M-09514Z	MIL-T-55155/07	M55155/074C03	A-A-59126/07	AA59126/074C03
1102-03M-09515Z	MIL-T-55155/07	M55155/075C03	A-A-59126/07	AA59126/075C03
1102-03M-09516Z	MIL-T-55155/07	M55155/076C03	A-A-59126/07	AA59126/076C03
1102-03M-09517Z	MIL-T-55155/07	M55155/077C03	A-A-59126/07	AA59126/077C03
1102-03M-09518Z	MIL-T-55155/07	M55155/078C03	A-A-59126/07	AA59126/078C03
1102-03M-09519Z	MIL-T-55155/07	M55155/079C03	A-A-59126/07	AA59126/079C03

TOOLING:

INSTALLATION TOOL: ARBOR PRESS	INSTALLATION TOOL: ANVIL (ARBOR PRESS OPERATED)	INSTALLATION TOOL: PRESS-FIT / ROLL SWAGE / RIVET PUNCH (ARBOR PRESS OPERATED)	INSTALLATION TOOL: PRESS-FIT (HAND OPERATED)
TM1	TA1102-03	TPI1102-03	TTI1102-03

NOTES:

<b>DATASHEET NOTES</b>
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N/A

<b>INSTRUCTION NOTES</b>
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SEE GENERAL PRESS FIT INSTALLATION INSTRUCTION ON CONCORD ELECTRONICS' WEBSITE [WWW.CONCORD-ELECTRONICS.COM](http://WWW.CONCORD-ELECTRONICS.COM).